

- NOTES:
- 1st SUFFIX "X" INDICATES MATERIAL AND COLOR:
24 - CLEAR POLYCARBONATE RX1805-451118 MAKROLON
 - 2nd SUFFIX "X" INDICATES THREAD CONFIGURATION.
NONE - STANDARD
FT - FULL THREAD
 - CRITICAL DIMENSIONS ARE CIRCLED AND SUBJECT TO INSPECTION
DIMENSIONS IN PARENTHESES FOR REFERENCE ONLY
LUER COMPATIBLE WITH ISO594-2 , AND ISO80369-7.

QUALITY CRITERIA
O.D. FLASH: 0.015 MAX (0.4mm)
GATE VESTIGE: 0.01 MAX (0.3mm)
EMBEDDED PARTICLES, BUBBLES,SPOTS, STAINS: 0.3mm² MAX, NO MORE THAN 3 PER PART

VALVE SPECIFICATION:

BACK PRESSURE: >30 PSI (2.1 BAR), 40 PSI NOMINAL
BIOCOMPATABILITY: PASSES ISO 10993-1
MATERIALS: ALL MATERIALS GAMMA RESISTANT, USP CLASS VI, DEHPFREE, AND NOT MADE WITH NATURAL RUBBER LATEX.
POTENTIAL STERILIZATION: ETO AND GAMMA (BASED ON RAW MATERIAL SPECIFICATIONS)

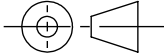
MOLDED PARTS: GATES, PARTING LINES, AND FLASH PER QUALITY CRITERIA	DRAWN BY KJS	DATE 1/8/14	HR® Halkey-Roberts®			
	APPROVED BY PM	DATE 1/8/14				
	MATERIAL SEE NOTE					
	FINISH N/A					
PROPRIETARY AND CONFIDENTIAL THE INFORMATION CONTAINED IN THIS DRAWING IS SOLE PROPERTY OF HALKEY-ROBERTS CORPORATION ST. PETERSBURG, FL. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF HALKEY-ROBERTS CORPORATION IS PROHIBITED.	UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES TOLERANCES: ANGULAR: ± 1° TWO PLACE DECIMAL ± .01 THREE PLACE DECIMAL ± .005		THIRD ANGLE PROJECTION 	SIZE A	DRAWING NO. C2456350XX	REV F
				SCALE 2:1	DO NOT SCALE DRAWING	SHEET 1 OF 2

BILL OF MATERIAL:

1st SUFFIX	2nd SUFFIX	LUER BODY	CONNECTOR	STEM
24	NONE	CLEAR POLYCARBONATE MAKROLON Rx 1805 451118	CLEAR POLYCARBONATE MAKROLON Rx 1805 451118	CLEAR SILICONE 40 DUROMETER WACKER LR3003/40
24	FT	CLEAR POLYCARBONATE MAKROLON Rx 1805 451118	CLEAR POLYCARBONATE MAKROLON Rx 1805 451118	CLEAR SILICONE 40 DUROMETER WACKER LR3003/40

MOLDED PARTS:
GATES, PARTING LINES, AND FLASH PER QUALITY CRITERIA

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DRAWN BY	KJS	DATE	1/8/14	<h2>HR[®] Halkey-Roberts[®]</h2>			
APPROVED BY	PM	DATE	1/8/14				
MATERIAL	SEE NOTE						
FINISH	N/A			"Y" CONNECTOR SWABABLE VALVE W/ CLEAR STEM	REV F		
UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES TOLERANCES: ANGULAR: ± 1° TWO PLACE DECIMAL ± .01 THREE PLACE DECIMAL ± .005						SIZE	DRAWING NO.
							A
				SCALE	SHEET		
				2:1	DO NOT SCALE DRAWING	2 OF 2	